

BAVARIA SCHWEISSTECHNIK GmbH
85716 Unterschleissheim

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

BF 47

1.2 Relevant identified uses of the substance or mixture and uses advised against

1.2.1 Relevant uses

Welding powder

1.2.2 Uses advised against

None known.

1.3 Details of the supplier of the safety data sheet

Company BAVARIA SCHWEISSTECHNIK GmbH
Wiesenweg 23
85716 Unterschleissheim / GERMANY
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Technical information bavaria@subarcflux.com
Safety Data Sheet sdb@chemiebuero.de

1.4 Emergency telephone number

Company +49 (0)89 - 317 1035 Mo-Fr 8:00 - 16:00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture [REGULATION (EC) No 1272/2008]

No classification.

2.2 Label elements

Hazard pictograms

Hazard statements none

Special labelling EUH210 Safety data sheet available on request.

2.3 Other hazards

Human health dangers Frequent persistent contact with the skin can cause skin irritation.

Environmental hazards Does not contain any PBT or vPvB substances.

Other hazards Further hazards were not determined with the current level of knowledge.

SECTION 3: Composition / Information on ingredients

Product-type:

3.2 The product is a mixture.

Range [%]	Substance
10 - 20	Fluorite (CaF ₂) CAS: 14542-23-5, EINECS/ELINCS: 238-575-7
1 - 5	Naturally occurring substances: manganese ore CAS: 999999-99-4, EINECS/ELINCS: 310-127-6 GHS/CLP: Eye Irrit. 2: H319

Comment on component parts Substances of Very High Concern - SVHC: substances are not contained or are below 0.1%.
For full text of H-statements: see SECTION 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

General information	Take off contaminated clothing and wash before reuse.
Inhalation	Ensure supply of fresh air. In the event of symptoms seek medical treatment.
Skin contact	When in contact with the skin, clean with soap and water. Consult a doctor if skin irritation persists.
Eye contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Seek medical advice immediately.

4.2 Most important symptoms and effects, both acute and delayed

Irritant effects

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media	Product itself is non-combustible. Fire extinguishing method of surrounding areas must be considered.
Extinguishing media that must not be used	Full water jet.

5.2 Special hazards arising from the substance or mixture

Risk of formation of toxic pyrolysis products.

5.3 Advice for firefighters

Use self-contained breathing apparatus.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.
Use personal protective clothing.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3 Methods and material for containment and cleaning up

Take up mechanically.
Avoid raising dust.
Dispose of absorbed material in accordance with the regulations.

6.4 Reference to other sections

See SECTION 8+13

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Provide suitable vacuuming at the processing area.
Use only in well-ventilated areas.
Avoid the formation and deposition of dust.

After worktime and before work breaks the affected skin areas must be thoroughly cleaned.
Use barrier skin cream.
Do not eat, drink, smoke or take drugs at work.
Take off contaminated clothing and wash before reuse.

7.2 Conditions for safe storage, including any incompatibilities

Keep only in original container.
Prevent penetration into the ground.
Do not store together with food and animal food/diet.
Keep container tightly closed.
Store in a dry place.

7.3 Specific end use(s)

See product use, SECTION 1.2

SECTION 8: Exposure controls / personal protection

8.1 Control parameters

Ingredients with occupational exposure limits to be monitored (GB)

Substance
Fluorite (CaF ₂)
CAS: 14542-23-5, EINECS/ELINCS: 238-575-7
Long-term exposure: 2,5 mg/m ³ , as F
Naturally occurring substances: manganese ore
CAS: 999999-99-4, EINECS/ELINCS: 310-127-6
Long-term exposure: 0,2(1) 0,05(2) mg/m ³ , (1) Inhalable fraction. (2) Respirable fraction (as Mn)
Calcium carbonate
CAS: 471-34-1, EINECS/ELINCS: 207-439-9
Long-term exposure: 10 mg/m ³ , inhalable dust
Aluminium oxide
CAS: 1344-28-1, EINECS/ELINCS: 215-691-6, Reg-No.: 01-2119529248-35-0036
Long-term exposure: 10 mg/m ³ , inhalable dust (respirable dust: 4 mg/m ³)

Ingredients with occupational exposure limits to be monitored (EU)

Substance / EC LIMIT VALUES
Fluorite (CaF ₂)
CAS: 14542-23-5, EINECS/ELINCS: 238-575-7
Eight hours: 2,5 mg/m ³ , as F
Naturally occurring substances: manganese ore
CAS: 999999-99-4, EINECS/ELINCS: 310-127-6
Eight hours: 0,2(1) 0,05(2) mg/m ³ , (1) Inhalable fraction. (2) Respirable fraction (as Mn)

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8.2 Exposure controls

Additional advice on system design	Ensure adequate ventilation on workstation. Measurement methods for taking workplace measurements must meet the performance requirements of DIN EN 482. For example, recommendations are given in the IFA's list of hazardous substances.
Eye protection	Safety glasses. (EN 166:2001)
Hand protection	Leather (EN 388). The details concerned are recommendations. Please contact the glove supplier for further information.
Skin protection	Protective clothing (EN 340)
Other	Avoid contact with eyes and skin. Do not inhale dust. Do not inhale vapours. Personal protective equipment should be selected specifically for the working place, depending on concentration and quantity handled. The resistance of this equipment to chemicals should be ascertained with the respective supplier.
Respiratory protection	In the event of occupational exposure limits being exceeded or of inadequate ventilation: wear appropriate respiratory protection. Short term: filter apparatus, filter P2. (DIN EN 143)
Thermal hazards	none
Delimitation and monitoring of the environmental exposition	Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form	granules
Color	dark grey
Odor	odourless
Odour threshold	not applicable
pH-value	not applicable
pH-value [1%]	not applicable
Boiling point [°C]	not applicable
Flash point [°C]	not applicable
Flammability (solid, gas) [°C]	not applicable
Lower explosion limit	not applicable
Upper explosion limit	not applicable
Oxidising properties	no
Vapour pressure/gas pressure [kPa]	not applicable
Density [g/ml]	not determined
Bulk density [kg/m³]	not determined
Solubility in water	virtually insoluble
Partition coefficient [n-octanol/water]	not applicable
Viscosity	not applicable
Relative vapour density determined in air	not applicable
Evaporation speed	not applicable
Melting point [°C]	not determined
Autoignition temperature [°C]	not applicable
Decomposition temperature [°C]	not applicable

9.2 Other information

none

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SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reactions known if used as directed.

10.2 Chemical stability

Stable under normal ambient conditions (ambient temperature).

10.3 Possibility of hazardous reactions

No hazardous reactions known.

10.4 Conditions to avoid

See SECTION 7

10.5 Incompatible materials

none

10.6 Hazardous decomposition products

No hazardous decomposition products known.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product
ATE-mix, inhalativ (dust), > 5 mg/l 4h.
ATE-mix, dermal, > 2000 mg/kg.
ATE-mix, oral, > 2000 mg/kg.
Substance
Fluorite (CaF ₂), CAS: 14542-23-5
LD50, oral, Rat: 4250 mg/kg IUCLID.

Serious eye damage/irritation	Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Skin corrosion/irritation	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Respiratory or skin sensitisation	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Specific target organ toxicity — single exposure	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Specific target organ toxicity — repeated exposure	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Mutagenicity	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Reproduction toxicity	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Carcinogenicity	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Aspiration hazard	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled.
General remarks	none

SECTION 12: Ecological information

12.1 Toxicity

12.2 Persistence and degradability

Behaviour in environment compartments	not determined
Behaviour in sewage plant	not determined
Biological degradability	not applicable

12.3 Bioaccumulative potential

not applicable

12.4 Mobility in soil

not determined

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12.5 Results of PBT and vPvB assessment

not applicable

12.6 Other adverse effects

None known.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste material c It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

Product

For recycling, consult manufacturer.

Waste no. (recommended)

160304

Contaminated packaging

Uncontaminated packaging may be taken for recycling.
Packaging that cannot be cleaned should be disposed of as for product.

Waste no. (recommended)

150102

SECTION 14: Transport information

14.1 UN number

Transport by land according to
ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with
IMDG not applicable

Air transport in accordance with IATA not applicable

14.2 UN proper shipping name

Transport by land according to
ADR/RID NO DANGEROUS GOODS

Inland navigation (ADN) NO DANGEROUS GOODS

Marine transport in accordance with
IMDG NOT CLASSIFIED AS "DANGEROUS GOODS"

Air transport in accordance with IATA NOT CLASSIFIED AS "DANGEROUS GOODS"

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14.3 Transport hazard class(es)

Transport by land according to ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with IMDG not applicable

Air transport in accordance with IATA not applicable

14.4 Packing group

Transport by land according to ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with IMDG not applicable

Air transport in accordance with IATA not applicable

14.5 Environmental hazards

Transport by land according to ADR/RID no

Inland navigation (ADN) no

Marine transport in accordance with IMDG no

Air transport in accordance with IATA no

14.6 Special precautions for user

Relevant information under SECTION 6 to 8.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EEC-REGULATIONS 1991/689 (2001/118); 2010/75; 2004/42; 648/2004; 1907/2006 (REACH); 1272/2008; 75/324/EEC (2016/2037/EC); (EU) 2015/830; (EU) 2016/131; (EU) 517/2014

TRANSPORT-REGULATIONS ADR (2019); IMDG-Code (2019, 39. Amdt.); IATA-DGR (2019)

NATIONAL REGULATIONS (GB): EH40/2005 Workplace exposure limits (Second edition, published December 2011).

- Observe employment restrictions for people none

- VOC (2010/75/CE) 0%

15.2 Chemical safety assessment

not applicable

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SECTION 16: Other information

16.1 Hazard statements (SECTION 03)

H319 Causes serious eye irritation.

16.2 Abbreviations and acronyms:

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
 RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
 ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
 ATE = acute toxicity estimate
 CAS = Chemical Abstracts Service
 CLP = Classification, Labelling and Packaging
 DMEL = Derived Minimum Effect Level
 DNEL = Derived No Effect Level
 EC50 = Median effective concentration
 ECB = European Chemicals Bureau
 EEC = European Economic Community
 EINECS = European Inventory of Existing Commercial Chemical Substances
 ELINCS = European List of Notified Chemical Substances
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC-Code = International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
 IC50 = Inhibition concentration, 50%
 IMDG = International Maritime Code for Dangerous Goods
 IUCLID = International Uniform Chemical Information Database
 LC50 = Lethal concentration, 50%
 LD50 = Median lethal dose
 LC0 = lethal concentration, 0%
 LOAEL = lowest-observed-adverse-effect level
 MARPOL = International Convention for the Prevention of Marine Pollution from Ships
 NOAEL = No Observed Adverse Effect Level
 NOEC = No Observed Effect Concentration
 PBT = Persistent, Bioaccumulative and Toxic substance
 PNEC = Predicted No-Effect Concentration
 REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals
 STP = Sewage Treatment Plant
 TLV@TWA = Threshold limit value – time-weighted average
 TLV@STEL = Threshold limit value – short-time exposure limit
 VOC = Volatile Organic Compounds
 vPvB = very Persistent and very Bioaccumulative

16.3 Other information

Classification procedure

Modified position

none



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