

BAVARIA SCHWEISSTECHNIK GmbH
85716 Unterschleissheim

Date printed 15.11.2019, Revision 14.10.2019

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

BF 10 MW

1.2 Relevant identified uses of the substance or mixture and uses advised against

1.2.1 Relevant uses

Welding powder

1.2.2 Uses advised against

None known.

1.3 Details of the supplier of the safety data sheet

Company

BAVARIA SCHWEISSTECHNIK GmbH
Wiesenweg 23
85716 Unterschleissheim / GERMANY
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Address enquiries to

Technical information

bavaria@subarcflux.com

Safety Data Sheet

sdb@chemiebuero.de

1.4 Emergency telephone number

Company

+49 (0)89 - 317 1035 Mo-Fr 8:00 - 16:00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture [REGULATION (EC) No 1272/2008]

No classification.

2.2 Label elements

Hazard pictograms

Hazard statements

none

Special labelling

EUH210 Safety data sheet available on request.

2.3 Other hazards

Human health dangers

Frequent persistent contact with the skin can cause skin irritation.

Environmental hazards

Does not contain any PBT or vPvB substances.

Other hazards

Further hazards were not determined with the current level of knowledge.

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SECTION 3: Composition / Information on ingredients

Product-type:

3.2 The product is a mixture.

Range [%]	Substance
20 - 30	Fluorite (CaF ₂) CAS: 14542-23-5, EINECS/ELINCS: 238-575-7
1 - 5	Manganese oxide CAS: 1344-43-0, EINECS/ELINCS: 215-695-8, Reg-No.: 01-2119446291-44-XXXX
1 - < 5	Potassium carbonate CAS: 584-08-7, EINECS/ELINCS: 209-529-3, Reg-No.: 01-2119532646-36-XXXX GHS/CLP: Skin Irrit. 2: H315 - Eye Irrit. 2: H319 - STOT SE 3: H335

Comment on component parts

contains < 2ppm Chromium VI
Substances of Very High Concern - SVHC: substances are not contained or are below 0.1%.
For full text of H-statements: see SECTION 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

Take off contaminated clothing and wash before reuse.

Inhalation

Ensure supply of fresh air.
In the event of symptoms seek medical treatment.

Skin contact

When in contact with the skin, clean with soap and water.
Consult a doctor if skin irritation persists.

Eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.

Ingestion

Seek medical advice immediately.

4.2 Most important symptoms and effects, both acute and delayed

Irritant effects

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Product itself is non-combustible. Fire extinguishing method of surrounding areas must be considered.

Extinguishing media that must not be used

Full water jet.

5.2 Special hazards arising from the substance or mixture

none

5.3 Advice for firefighters

Use self-contained breathing apparatus.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.
Use personal protective clothing.

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6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3 Methods and material for containment and cleaning up

Take up mechanically.
Avoid raising dust.
Dispose of absorbed material in accordance within the regulations.

6.4 Reference to other sections

See SECTION 8+13

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Provide suitable vacuuming at the processing area.
Use only in well-ventilated areas.
Avoid the formation and deposition of dust.

After worktime and before work breaks the affected skin areas must be thoroughly cleaned.
Use barrier skin cream.
Do not eat, drink, smoke or take drugs at work.
Take off contaminated clothing and wash before reuse.

7.2 Conditions for safe storage, including any incompatibilities

Keep only in original container.
Prevent penetration into the ground.
Do not store together with food and animal food/diet.
Keep container tightly closed.

7.3 Specific end use(s)

See product use, SECTION 1.2

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SECTION 8: Exposure controls / personal protection

8.1 Control parameters

Ingredients with occupational exposure limits to be monitored (GB)

Substance
Fluorite (CaF ₂)
CAS: 14542-23-5, EINECS/ELINCS: 238-575-7
Long-term exposure: 2,5 mg/m ³ , as F
Manganese oxide
CAS: 1344-43-0, EINECS/ELINCS: 215-695-8, Reg-No.: 01-2119446291-44-XXXX
Long-term exposure: 0,2(1) 0,05(2) mg/m ³ , (1) Inhalable fraction. (2) Respirable fraction. (as Mn)
Magnesium oxide
CAS: 1309-48-4, EINECS/ELINCS: 215-171-9
Long-term exposure: 10 mg/m ³ , inhalable dust; respirable dust: TWA=4 mg/m ³

Ingredients with occupational exposure limits to be monitored (EU)

Substance / EC LIMIT VALUES
Fluorite (CaF ₂)
CAS: 14542-23-5, EINECS/ELINCS: 238-575-7
Eight hours: 2,5 mg/m ³ , as F
Manganese oxide
CAS: 1344-43-0, EINECS/ELINCS: 215-695-8, Reg-No.: 01-2119446291-44-XXXX
Eight hours: 0,2(1) 0,05(2) mg/m ³ , (1) Inhalable fraction. (2) Respirable fraction. (as Mn)

DNEL

Substance
Potassium carbonate, CAS: 584-08-7
Industrial, dermal, Long-term - local effects: 16 mg/cm ² .
Industrial, inhalative (dust), Long-term - local effects: 10 mg/m ³ .
general population, dermal, Long-term - local effects: 8 mg/cm ² .
general population, inhalative (dust), Long-term - local effects: 10 mg/m ³ .
Manganese oxide, CAS: 1344-43-0
Industrial, dermal, Long-term - systemic effects: 0,004 mg/kg bw/day.
Industrial, inhalative, Long-term - systemic effects: 0,2 mg/m ³ .
general population, dermal, Long-term - systemic effects: 0,002 mg/kg bw/day.
general population, inhalative, Long-term - systemic effects: 0,043 mg/m ³ .

PNEC

Substance
Manganese oxide, CAS: 1344-43-0
soil, 8,15 mg/kg soil dw.
sediment (seawater), 0,82 mg/kg sediment dw.
sediment (freshwater), 8,18 mg/kg sediment dw.
sewage treatment plants (STP), 100 mg/L.
seawater, 0,001 mg/L.
freshwater, 0,008 mg/L.

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8.2 Exposure controls

Additional advice on system design	Ensure adequate ventilation on workstation. Measurement methods for taking workplace measurements must meet the performance requirements of DIN EN 482. For example, recommendations are given in the IFA's list of hazardous substances.
Eye protection	Safety glasses. (EN 166:2001)
Hand protection	Leather (EN 388). The details concerned are recommendations. Please contact the glove supplier for further information.
Skin protection	Protective clothing (EN 340)
Other	Avoid contact with eyes and skin. Do not inhale dust. Do not inhale vapours. Personal protective equipment should be selected specifically for the working place, depending on concentration and quantity handled. The resistance of this equipment to chemicals should be ascertained with the respective supplier.
Respiratory protection	In the event of occupational exposure limits being exceeded or of inadequate ventilation: wear appropriate respiratory protection. Short term: filter apparatus, filter P2. (DIN EN 143)
Thermal hazards	none
Delimitation and monitoring of the environmental exposition	Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form	granules
Color	light grey
Odor	odourless
Odour threshold	not applicable
pH-value	not applicable
pH-value [1%]	not applicable
Boiling point [°C]	not applicable
Flash point [°C]	not applicable
Flammability (solid, gas) [°C]	not applicable
Lower explosion limit	not applicable
Upper explosion limit	not applicable
Oxidising properties	no
Vapour pressure/gas pressure [kPa]	not applicable
Density [g/ml]	not determined
Bulk density [kg/m³]	ca. 1000
Solubility in water	virtually insoluble
Partition coefficient [n-octanol/water]	not applicable
Viscosity	not applicable
Relative vapour density determined in air	not applicable
Evaporation speed	not applicable
Melting point [°C]	not determined
Autoignition temperature [°C]	not applicable
Decomposition temperature [°C]	not applicable

9.2 Other information

none

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SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reactions known if used as directed.

10.2 Chemical stability

Stable under normal ambient conditions (ambient temperature).

10.3 Possibility of hazardous reactions

No hazardous reactions known.

10.4 Conditions to avoid

See SECTION 7

10.5 Incompatible materials

none

10.6 Hazardous decomposition products

No hazardous decomposition products known.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product
ATE-mix, inhalativ (dust), > 5 mg/l 4h.
ATE-mix, dermal, > 2000 mg/kg.
ATE-mix, oral, > 2000 mg/kg.
Substance
Potassium carbonate, CAS: 584-08-7
LD50, dermal, Rat: > 2000 mg/kg.
LD50, oral, Rat: > 2000 mg/kg.
LC50, inhalativ (dust), Rat: > 4,96 mg/L (4,5 h).
Fluorite (CaF ₂), CAS: 14542-23-5
LD50, oral, Rat: 4250 mg/kg IUCLID.

Serious eye damage/irritation	Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Skin corrosion/irritation	Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Respiratory or skin sensitisation	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Specific target organ toxicity — single exposure	Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Specific target organ toxicity — repeated exposure	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Mutagenicity	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Reproduction toxicity	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Carcinogenicity	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled. Toxicological data of complete product are not available.
Aspiration hazard	Does not contain a relevant substance that meets the classification criteria. Based on the available information, the classification criteria are not fulfilled.
General remarks	none

SECTION 12: Ecological information

12.1 Toxicity

Substance
Potassium carbonate, CAS: 584-08-7
LC50, (96h), Oncorhynchus mykiss: 68 mg/L.
EC50, (48h), Daphnia pulex: 200 mg/L.

12.2 Persistence and degradability

Behaviour in environment compartments	not determined
Behaviour in sewage plant	not determined
Biological degradability	not applicable

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12.3 Bioaccumulative potential

not applicable

12.4 Mobility in soil

not determined

12.5 Results of PBT and vPvB assessment

not applicable

12.6 Other adverse effects

None known.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste material c It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

Product

For recycling, consult manufacturer.

Waste no. (recommended)

160304

Contaminated packaging

Uncontaminated packaging may be taken for recycling.
Packaging that cannot be cleaned should be disposed of as for product.

Waste no. (recommended)

150102

SECTION 14: Transport information

14.1 UN number

Transport by land according to ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with IMDG not applicable

Air transport in accordance with IATA not applicable

14.2 UN proper shipping name

Transport by land according to ADR/RID NO DANGEROUS GOODS

Inland navigation (ADN) NO DANGEROUS GOODS

Marine transport in accordance with IMDG NOT CLASSIFIED AS "DANGEROUS GOODS"

Air transport in accordance with IATA NOT CLASSIFIED AS "DANGEROUS GOODS"

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14.3 Transport hazard class(es)

Transport by land according to ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with IMDG not applicable

Air transport in accordance with IATA not applicable

14.4 Packing group

Transport by land according to ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with IMDG not applicable

Air transport in accordance with IATA not applicable

14.5 Environmental hazards

Transport by land according to ADR/RID no

Inland navigation (ADN) no

Marine transport in accordance with IMDG no

Air transport in accordance with IATA no

14.6 Special precautions for user

Relevant information under SECTION 6 to 8.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EEC-REGULATIONS 1991/689 (2001/118); 2010/75; 2004/42; 648/2004; 1907/2006 (REACH); 1272/2008; 75/324/EEC (2016/2037/EC); (EU) 2015/830; (EU) 2016/131; (EU) 517/2014

TRANSPORT-REGULATIONS ADR (2019); IMDG-Code (2019, 39. Amdt.); IATA-DGR (2019)

NATIONAL REGULATIONS (GB): EH40/2005 Workplace exposure limits (Second edition, published December 2011).

- Observe employment restrictions for people none

- VOC (2010/75/CE) 0%

15.2 Chemical safety assessment

not applicable

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SECTION 16: Other information

16.1 Hazard statements (SECTION 03)

H335 May cause respiratory irritation.
H319 Causes serious eye irritation.
H315 Causes skin irritation.

16.2 Abbreviations and acronyms:

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
ATE = acute toxicity estimate
CAS = Chemical Abstracts Service
CLP = Classification, Labelling and Packaging
DMEL = Derived Minimum Effect Level
DNEL = Derived No Effect Level
EC50 = Median effective concentration
ECB = European Chemicals Bureau
EEC = European Economic Community
EINECS = European Inventory of Existing Commercial Chemical Substances
ELINCS = European List of Notified Chemical Substances
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC-Code = International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IC50 = Inhibition concentration, 50%
IMDG = International Maritime Code for Dangerous Goods
IUCLID = International Uniform Chemical Information Database
LC50 = Lethal concentration, 50%
LD50 = Median lethal dose
LC0 = lethal concentration, 0%
LOAEL = lowest-observed-adverse-effect level
MARPOL = International Convention for the Prevention of Marine Pollution from Ships
NOAEL = No Observed Adverse Effect Level
NOEC = No Observed Effect Concentration
PBT = Persistent, Bioaccumulative and Toxic substance
PNEC = Predicted No-Effect Concentration
REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals
STP = Sewage Treatment Plant
TLV@TWA = Threshold limit value – time-weighted average
TLV@STEL = Threshold limit value – short-time exposure limit
VOC = Volatile Organic Compounds
vPvB = very Persistent and very Bioaccumulative

16.3 Other information

Classification procedure

Modified position

SECTION 9 been added: light grey

SECTION 9 deleted: dark grey



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